<i>§</i> ←										fix	3,	1.16
Work Orde				*765	500*			Al	M	P	bash	Page 1
Revision ID:	D3367-1 Mounting Brad	cket		Accept	*N900	040	100)* s	•	Start Stop	*N *N	S1* S2*
Required Date:	11/15/2011 11/25/2011	Start Qty: 12.00 Req'd Qty: 12.00	*12* *12*		Cust Item 1 Customer:	i D :						
Reference: Approvals:	Process Pla	n:	Date: //-//5	Tooling: SPC (Y/N):		ate:		F		Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr		ision Nbr										
D3367 100 *100* Waterjet FLOW CNC Waterjet O O O O	Rev	FLOW WATER JET Memo 1-Cut as pe Deburr if no			<u>A-</u> 2-			BIL	1(4-1	ها	(F	· — ·
*110 *110* QC Quality Control		QC2- Inspect parts off n	nachine FAI/FAIB	0.00				BII-	-(1 <u>(</u> 2)		
120 *120*		QC8- Inspect parts - sec	ond check	0.00	1 , ,			(I)				
QC QC		Memo		0.00	lulib			- (FO)	ノ <u>ー</u>			

Dart	Aeros	pace	Ltd
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							3 3 8

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed	d:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
	T	December of NC		Corrective Action Section B		Verification	Approval	Approval				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC inspector				
							:					
	-	·										
								:				

Work Order Tuesday, Novem				*76!	500*						Page 2
Item ID: Revision ID:	D3367-1			Accept	*N900	040	100) * ѕ	Setup Sta	1.71	S1*
Item Name:	Mounting Bra	ncket							Sto	p *N	S2*
Start Date:	11/15/2011	Start Qty: 12.00	*12	*	Cust Item 1	ID:					
Required Date:	11/25/2011	Req'd Qty: 12.00	*12	*	Customer:						
Reference:							_	1 17	Sta	mt	
Approvals:	Process Pla	an:	Date:	Tooling:	D	ate:		Ŋ	Run Sta	1/	R1*
	QC:		Date:	SPC (Y/N):	D	ate:			Sto	*N	R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
*130 *130*		Small Fab		0.00							
Small Fab		Memo		0.00	1						
Small Fab		Deburr			N/W						
140				0.00							
140		NC BRAKE		0.00	. \ -			(17)			
Brake NC Brake NC		Memo Form as per	Dwg D3367	0.00	11/1/17						
Diane ive		7 om as per	2 46 20007		,						
150		QC5- Inspect part comple	eteness to step on W/O	0.00					\ \		
150 QC Quality Control		Memo		0.00 D W	417			(4))		

W/O:		WORK ORDER	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	By Date		Approval Chief Eng / Prod Mgr	Approval QC Inspector		
					:				
	_								
						<u></u>	J		

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	_ Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
	T -	Description of NC		Corrective Action Section B	· · · · · · · · · · · · · · · · · · ·	Verification	Approval	Approval				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
	,											

Work Ord Tuesday, Noven				*76!	500*							Page 3
Item ID: Revision ID: Item Name:	D3367-1 Mounting Bra	cket		Accept	*N900	<u>040</u>	100)*	Setup	Start Stop	1/3	S1* S2*
Start Date: Required Date Reference:	11/15/2011	Start Qty: 12.00 Req'd Qty: 12.00	*12* *12*		Cust Item I	ID:			_	Gr. 4	ı	. 12
Approvals:	Process Pla	ın:	Date:	Tooling:	D	ate:	-]	Run	Start	*N	R1*
••	QC:		Date:	SPC (Y/N):	D	ate:				Stop	*N	R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty	•	Reject Number	Insp. Stamp
160		Identify as per dwg & Sto	ck Location:	0.00				1.	,			
160 Packaging		Bastet	æll	0.00			_	N.	_	11/		21 /
Packaging		*****STOC	X IN BASKET CELL****	*								(17)
170		QC21- Final Inspection -	Work Order Release	0.00)	1.	10/

0.00

Memo

*17**0***

Quality Control

11/2/08)

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
							, , , ,		
							<u> </u>		

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed	l:	Date:

NCR:	•	WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B	Verification	Approval	Approval				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector			
		••									

Tuesday, November 15, 2011 4:00:49 PM

Work Order ID: 76500

76500

Parent Item:

D3367-1

D3367-1

Parent Item Name: Mounting Bracket

Start Date: 11/15/2011

Required Date: 11/25/2011

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP: A05.02.09New issueKJ/JLM

IPP Rev:B 06-08-08 Now On WaterJet JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M1010S.125		Purchased	No			100	sf	44.0000	0.0184	0.232421			
M1010S	125								**	ιB	11-11-16		

1010-1025 sheet .125

Location	Loc Oty	Loc Code	
MAT019	44		
111410	12		111410
111741	32		



W/O:		WORK ORDER C	HANGES			· ·	N. M.
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Dart No		PAR #· Fault Category:	NCR: Yes	No DQ	A :	Date:	

Part No:		PAR #:	Fault Category: _	 NCR: Yes No	DQA:	Date:	
	Resolution:		Disposition:	QA: N/C Close	d:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
· · · · · · · · · · · · · · · · · · ·	T	Description of NC		Corrective Action Section B	Verification	Approval	Approval				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto			
					1.						

DART AEROSPACE LTD

Description: Mounting Bracket

Part Number:

D3367-1

Inspection Dwg: D3367

Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing	Talarana	Actual			Method of	
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments
Ø0.328	+0.006/-0.001	,359	+		V B02	
Ø0.191	+0.005/-0.001	ાંવા	8		V	
0.750	+/-0.010	760	8		1/	
3.596	+/-0.010	3.601	8		V	
2.846	+/-0.010	2.844	+		V	
1.995	+/-0.010	1,993	2		1/	
	·					
	·					

Measured by: B	Audited by:	2	Prototype Approval:	N/A
Date: ((-((_o	Date:	4/4/16	Date:	N/A

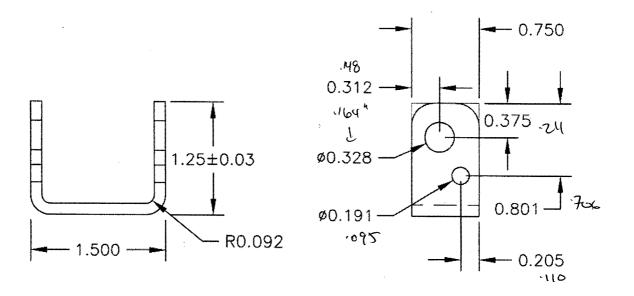
Rev Date Change	Revised by	Approved
A 07.06.13 New Issue	KJ/JLM	

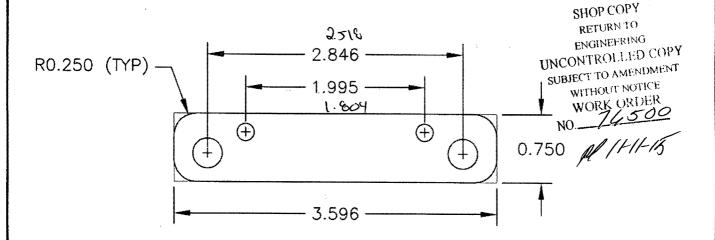
W/O:				WORK ORDER	CHANGES	5				
DATE	STEP		PRO	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					-					
					.wes broken to					
Part No):		_ PAR #:	Fault Category:		NCR: Yes	No DQ	A :	_ Date: _	
		Resolution:		Disposition:		QA: N/C C	Closed:		Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
	1	Description of NC		Verification	Ap proval	Approval					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
							,				
								:			



DESIGN PH	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
CHECK	D APPROVED	D3367	REV. A SHEET 1 OF 1		
DATE		TITLE	SCALE		
04.1	2.07	MOUNTING BRACKET	1:1		
A	04.12.07	NEW ISSUE	W.W		





D3367-1 NOTES

1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK) (DART REF. M1010-S11GA)

- 2) ALL DIMENSIONS ARE IN INCHES
- 3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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W/O:	<u> </u>		WORK ORDER CHANGES					
DATE	STEP	PRO	CEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								,
						-		
			,					
			·					
Part No):	PAR #:	Fault Category:	NCR: Ye	es No DQ	A:	Date: _	
	R	esolution:	Disposition:	QA: N/C	Closed:		Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC	Corrective Action Section B			Verification	Approval	Approval	
		Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
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